

EMU/M-0-3-067

M3

② 9/68  
QTY.FOR DC/EMU/M ADDED  
IN COL.I  
CDA. Sd/- 6-9-68

▽ ROUGH MACHINED  
▽▽ FINISH MACHINED  
▽▽▽ FINE FINISH MACHINED

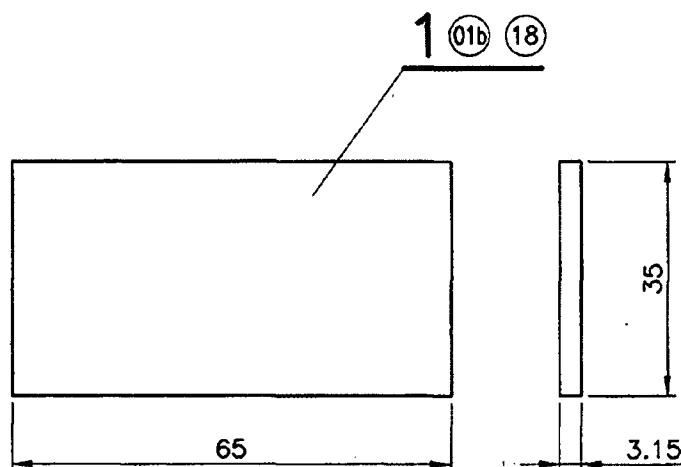
① ROUGH CLEANING  
⑱ CHAMFERED  
①b BURRS REMOVED

ALTERATIONS  
① 05/76  
MAT.SPEC. FOR ITEM-1 ALTD.  
FROM IS:2062-62 ST 42WC  
TO IRS M-36  
CDA. Sd/- 11-5-76

9/6/05 DRG. REDRAWN IN CAD.  
MAT. SPEC. N.A. UPDATED  
ECN NO. 90600360

② 09/93  
MAT.SPEC. FOR ITEM-1 ALTD.  
FROM IRS M36 TO IRS M-  
41-74  
SD. Sd/- 4-9-93

③ 04/02  
DRAWING REDRAWN IN CAD.  
FOR ITEM-1, MATL. SPEC.  
UPDATED.QTY.FOR MEMU/DMC  
DMU/DPC,DMU/DPC5,DC/EMU  
M/ASR,DETC,DETC/US,DC/EMU/  
CH&DH,AC/DCMU/C2&C3,  
AC/DCMU/D2,AC/DCMU/D2/  
HC,&D3HC,AC/DCMU/M2,  
DHTC,ARTV,DHTC/J,AC/EMUM/  
ASR,DHMU/DPC,RRV/J,EMU/2C/  
ASR,EMU/2D/ASR IN COL.I AND  
NOTE-1&2 ADDED.  
SSE/D SME/BD



☒ EMU/M, DC/EMU/M, MEMU/DMC, DMU/DPC, DMU/DPC5, DC/EMUM/ASR,  
DETC, DETC/US, DC/EMU-CH & DH, AC/DCMU/C2 & C3, AC/DCMU/D2  
AC/DCMU/D2/HC & D3/HC, AC/DCMU/M2, DHTC, ARTV, DHTC/J, AC/EMUM/ASR  
DHMU/DPC, RRV/J, EMU/2C/ASR, EMU/2D/ASR

# NOTE

1. FOR UNTOLERANCED DIMENSIONS REFER DRG.NO.  
ICF/STD-9-0-001
2. FINISHED COMPONENT SHALL BE THOROUGHLY CLEANED  
AND PAINTED WITH ONE COAT OF RED OXIDE ZINC CHROMATE  
PRIMER.

				8		CLOSING PLATE 3.15x35x65		1 R101523025		IRS M41-97	
NO.OFF				DESCRIPTION & DIMENSIONS				ITEM		REF. DRG.	
IV III II I				GROUP: BOGIE FRAME ARRANGEMENT (0-3)						MAT.& SPEC	
										REMARKS	
										SUPERSEDED BY:	
										SUPERSEDES: EMU/M-0-3-067 ALT.b/2	
										SCALE	
										1:1	
										SSE	
										CHD	
										CAD	
										DRN	
										M.Chandrasekaran	
										ALT	
										c	
										INTEGRAL COACH FACTORY	
										CHENNAI-38	
										M3	
										EMU/M-0-3-067	

10-A-2002		R. V. V.	
DATE	DY.CME/D	SME/BD	
2	ALT		

DATA CODE NO.		INDIAN RAILWAY STANDARDS		SHEET	
089				1 OF 1	